

w/let 5491



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RBT400213-9
Job Sheet 182050



Part No: RBT400213-9

Job Qty: 16 ea

Part Name: Pointer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/16/18

Job Tracking No:

Due Date: 8/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400213 Rev F IPP Rev A 17.11.27 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update Rev.
F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	8/16/18	8/16/18	0.00	0.00	Start Up Waterjet2		21 18/08/21
110	Waterjet	16 pcs	8/16/18	8/16/18	0.00	0.80	Waterjet 2 OMAX		21 18/08/21
120	QC	16 pcs	8/16/18	8/16/18	0.00	0.00	QC2 Waterjet-4		21 18/08/21
130	QC	16 pcs	8/16/18	8/16/18	0.00	0.00	QC8-4		AUG 21 2018 9:38
140	QC	16 pcs	8/16/18	8/16/18	0.00	0.00	QC5		AUG 21 2018 9:38
150	Packaging	16 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3		MCC 9-89
160	QC21-SA	16 Ea	8/16/18	8/16/18	0.00	0.00	QC21		21 9-89

Part Op Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: F Prog Rev: F 2-Deburr if necessary

21 9-89 AUG 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	.1120 sf (.007 ea)	90-Start up Operation	S082801

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	0	315	0

Part Specifications

Specifications could not be found.

Plex 8/16/18 11:17 AM dart.logan.david



Container No: S103917



Part: RBT400213-9

Job No: 182050

Serial No/Batch: S103917

Revision: F

Inspector:

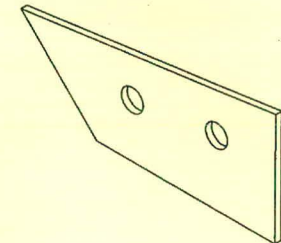
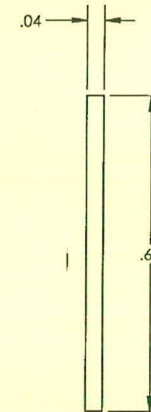
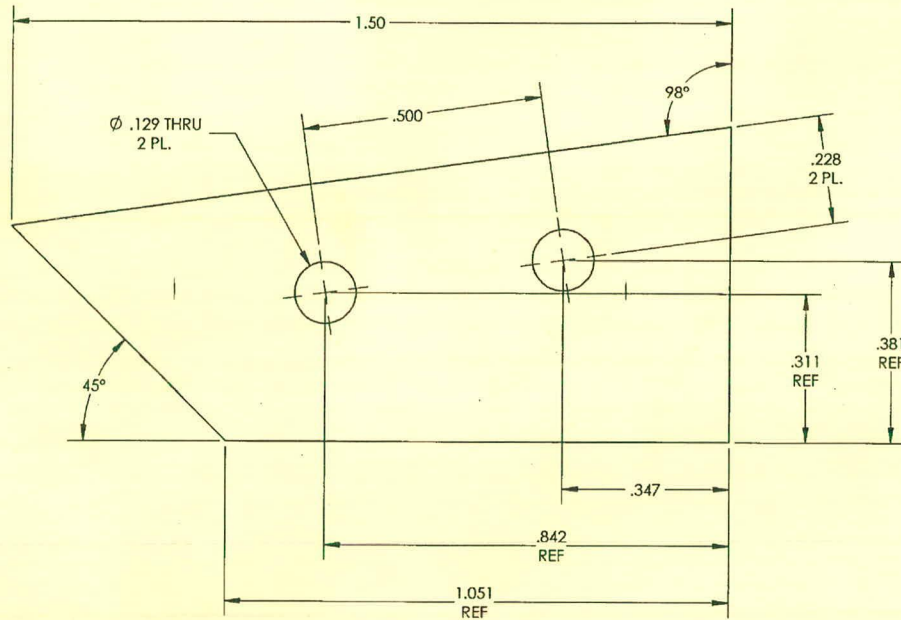
Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/21/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	DRILL HOLE .128 CHANGED FOR STANDARD DRILL SIZE .129	17-797	17.12.21	VM	ML



RBT400213-9 POINTER

- NOTES:
- 1) MATERIAL: AISI 304/316 SS
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
POINTER	
PART NO.	REV
RBT400213-9	F
TOOL NO. RBT400213	
INITIALS AND DATE	
DESIGNED BY: VM 12/21/2017	TOLERANCES: .00X ± .005
DRAWN BY: VM 01/02/2018	XX ± .01
CHECKED BY: VM 01/02/2018	X ± .1
MFG REVIEW BY: DD 01/02/2018	FRACTIONS ± 1/8
APPROVED BY: ML 01/30/2018	ANGLES ± .5°
SURFACE ROUGHNESS	
SCALE: NTS SHEET 7 OF 7	
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐				FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : ☐									